



100 - 250HP Holley Square Bore Carburetor Nitrous System

CONGRATULATIONS on purchasing your DynoTune Nitrous Oxide Injection System! Your system is composed of the highest quality components available. It should provide many miles of trouble-free performance when used correctly. If you have any questions regarding the performance of our system, call DynoTune Technical Service at (978) 562-6040.

NOTICE: Installation of this DynoTune INC. Nitrous oxide system product signifies that you have read this document and have agreed to the terms stated within.

It is the purchaser's responsibility to follow all installation instruction guidelines and safety procedures supplied with the product as it is received by the purchaser to determine the compatibility of the product with the vehicle or the device the purchaser intends to install the product on.

DynoTune assumes no responsibility for damages occurring from accident, misuse, abuse, improper installation, improper operation, lack of reasonable care, or all previously stated reasons resulting from incompatibility with other manufacturers' products.

DynoTune neither recommends nor condones the use of products manufactured or sold by DynoTune on vehicles, which may be driven on public roads or highways, and assumes no responsibility for damages incurred by such use.

DynoTune nitrous oxide is legal for use in most states when used in accordance with state and local traffic laws. DynoTune does not recommend or condone the use of its products in illegal racing activities.

DynoTune has not pursued California Air Research Board (CARB) exemptions for these kits, hence, they are not legal for use on pollution-controlled vehicles in California. A correctly installed DynoTune nitrous system should not alter the emission control performance of your vehicle under standard EPA test cycle conditions.

NOTICE: DynoTune Nitrous Systems are not intended for use on hatchback type vehicles without the use of a DynoTune bottle blow-down tube kit.

HAZARDS DEFINED

This manual presents step-by-step instructions that describe the process of installing your DynoTune Nitrous Oxide Injection System. These procedures provide a framework for installation and operation of this kit. Parts are referenced by name and number to avoid confusion. Within the instructions, you are advised of potential hazards, pitfalls, and problems to avoid. The following examples explain the various hazard levels:

WARNING! Failure to comply with instructions may result in injury or death

CAUTION! Failure to comply with instructions may result in damage to equipment.

NOTE: This information is important, needs to be emphasized, and is set apart from the rest of the text.

HINT: These special instructions provide a handy work tip.

NITROUS OXIDE INJECTION SYSTEM SAFETY TIPS

WARNINGS

- ❑ Do not attempt to start the engine if the nitrous has been injected while the engine was not running. Disconnect the coil wire and turn the engine over with the throttle wide open for several revolutions before attempting to start. Failure to do so can result in extreme engine damage.
- ❑ Never permit oil, grease, or any other readily combustible substances to come in contact with cylinders, valves, solenoids, hoses, and fittings. Oil and certain gases (such as oxygen and nitrous oxide) may combine to produce a highly flammable condition.
- ❑ Never interchange nitrous and fuel solenoids. Failure to follow these simple instructions can result in extreme engine damage and/or personal injury.
- ❑ Never drop or violently strike the bottle. Doing so may result in an explosive bottle failure.
- ❑ Never change pressure settings of safety relief valve on the nitrous bottle valve. Increasing the safety relief valve pressure settings may create an explosive bottle hazard.
- ❑ Identify the gas content by the Dynotune on the bottle before using. If the bottle is not identified to show the gas contained, return the bottle to the supplier.
- ❑ Do not deface or remove any markings, which are on the nitrous bottle.
- ❑ Nitrous bottle valves should always be closed when the system is not being used.
- ❑ Notify the supplier of any condition, which might have permitted any foreign matter to enter the valve or bottle.
- ❑ Keep the valves closed on all empty bottles to prevent accidental contamination.
- ❑ After storage, open the nitrous bottle valve for an instant to clear the opening of any possible dust or dirt.
- ❑ It is important that all threads on the valves and solenoids are properly mated. Never force connections that do not fit properly.

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WHAT IS NITROUS OXIDE?

Nitrous Oxide ...

- ... Is a cryogenic gas composed of nitrogen and oxygen molecules.
- ... Is 36% oxygen by weight.
- ... Is non-flammable by itself
- ... Is stored as a compressed liquid
- ... Exists in two grades --- U.S.P. and Nitrous Plus:

- ❑ U.S.P. is medical grade nitrous oxide; its common use is dental and veterinary anesthesia. It is commonly used as a propellant in canned whipped cream. U.S.P. is not available to the public.
- ❑ Nitrous Plus differs from U.S.P. in that it contains trace amounts of sulphur dioxide added to prevent substance abuse. Nitrous Plus is intended for automotive applications and is available for sale to the public.

In automotive applications, Nitrous Plus and fuel are injected into the engine's intake manifold, which produces the following results:

- ❑ Lowers engine intake air temperature, producing a dense inlet charge.
- ❑ Increases the oxygen content of the inlet charge (air is only 22 percent oxygen by weight).
- ❑ Increase the rate at which combustion occurs in the engine's cylinders.

Do's and Don'ts of Nitrous Oxide

Do's

- ❑ Read all instructions before attempting to install your DynoTune nitrous system.
- ❑ Make sure your fuel delivery system is adequate for the nitrous jetting you have chosen. Inadequate fuel pressure or flow will result in engine damage.
- ❑ Use 14-gauge (minimum) wire when installing electrical system components.
- ❑ Use high-quality connections at all electrical joints.
- ❑ Use Teflon-based paste on pipe-style fittings.
- ❑ Make sure your engine and related components (ignition, carburetor, and driveline) are in proper working condition. *Do not use any performance chip or modified computer that advances timing more than stock.*
- ❑ If nitrous is accidentally injected into the engine when it is not running, remove the engine coil wire, open the throttle, and crank the engine 10 to 15 seconds before starting. Failure to do so can result in an explosive engine failure.
- ❑ Use your DynoTune nitrous system only at wide-open throttle and at engine speeds above 3000 RPM.
- ❑ Install a proper engine to chassis ground. Failure to do so may result in an explosive failure of the main nitrous supply line.
- ❑ Use a high-quality fuel, as suggested in Chapter 3, Baseline Tuning Suggestions.

Don'ts

- ❑ Engage your nitrous system with the engine off. Severe engine damage can occur.
- ❑ Modify DynoTune nitrous systems (if you need a non-stock item, call DynoTune Technical Service for assistance).
- ❑ Over tighten AN type fittings.
- ❑ Use Teflon Tape on any pipe threads. Pieces of Teflon tape can break loose and become lodged in nitrous or fuel solenoids or solenoid filters. Debris lodged in a nitrous or fuel solenoid can cause catastrophic engine failure.



- ❑ Use sealant of any kind on AN type fittings.
- ❑ Allow nitrous pressure to exceed 1100 psi. Excessive pressure can cause swelling or in extreme cases failure of the nitrous solenoid plunger.
- ❑ Inhale nitrous oxide. Death due to suffocation can occur.
- ❑ Allow nitrous oxide to come in contact with skin. Severe frostbite can occur.
- ❑ Use octane boosters that contain methanol. Fuel solenoid failure may occur, producing severe engine damage.

Chapter 1. Introduction to your DynoTune Nitrous Oxide Kit

1.1 General Information

CAUTION: The nitrous plate will reduce hood clearance so make sure you have plenty of clearance!

This kit is intended for 6 and 8 cylinder applications. This kit was designed to be used on square bore intake manifolds and a fuel pressure of 5.5 – 6.0 PSI.

NOTE: This nitrous oxide injection system injects a mixture of nitrous oxide and fuel into the intake manifold. If the instructions are not carefully followed, poor mixture distribution can occur, resulting in variations of air to fuel ratio from cylinder to cylinder. In extreme cases, intake manifold backfires can occur, if the instructions are not followed exactly.

These kits have been designed for safety and smoothness of operation. Nitrous oxide is injected into the engine only when the following conditions are met:

- ❑ Bottle valve is opened
- ❑ System is armed
- ❑ Engine is at wide-open throttle

Horsepower and torque increases due to these kits will vary with engine displacement and modifications. Approximate power increase estimates can be made based upon the massflow of nitrous oxide into the engine. The following table is provided to allow you to estimate the power increase you can expect for your application. DynoTune **strongly** suggests that an upper limit of about 40% to 50% increase in power output from your stock engine. Exceeding this can result in premature engine failure.

Table 1. Jetting Combinations @ 5.5 - 6 PSI Fuel Pressure

Kits	Nitrous / Fuel Jetting	Approximate Power Increase (BHP)
DynoTune 250HP Carb. kit	48 / 52	100 HP
	54 / 61	125 HP
	64 / 71	150 HP
	73 / 82	175HP
	82 / 93	200HP
	93 / 102	250HP

NOTE: If jets other than the ones recommended in the table are used, please refer to Chapter 3, “Baseline Tuning Suggestions” and Chapter 4, “Preparing for Operation”, for additional information on jet selection.

Drivability, fuel economy, and exhaust emissions should not be affected under normal (part throttle) conditions.

1.2 System Requirements

When used correctly, these kits should work with stock internal engine components at power levels up to 150HP. Greater than 150HP levels require professional tuning and a properly built engine/drive train capable of handling the additional power. To ensure proper performance and engine life, the following is an absolute must:

❑ Manual Transmissions

If the vehicle is to be exposed to severe operating conditions, such as drag strip usage, the standard clutch should be replaced with a high performance unit.

❑ Automatic Transmissions

If the vehicle is to be exposed to severe operating conditions, such as drag strip usage, a reputable high-performance transmission shop should service the automatic transmission. A professional engine builder should also do proper dyno tuning of the system.

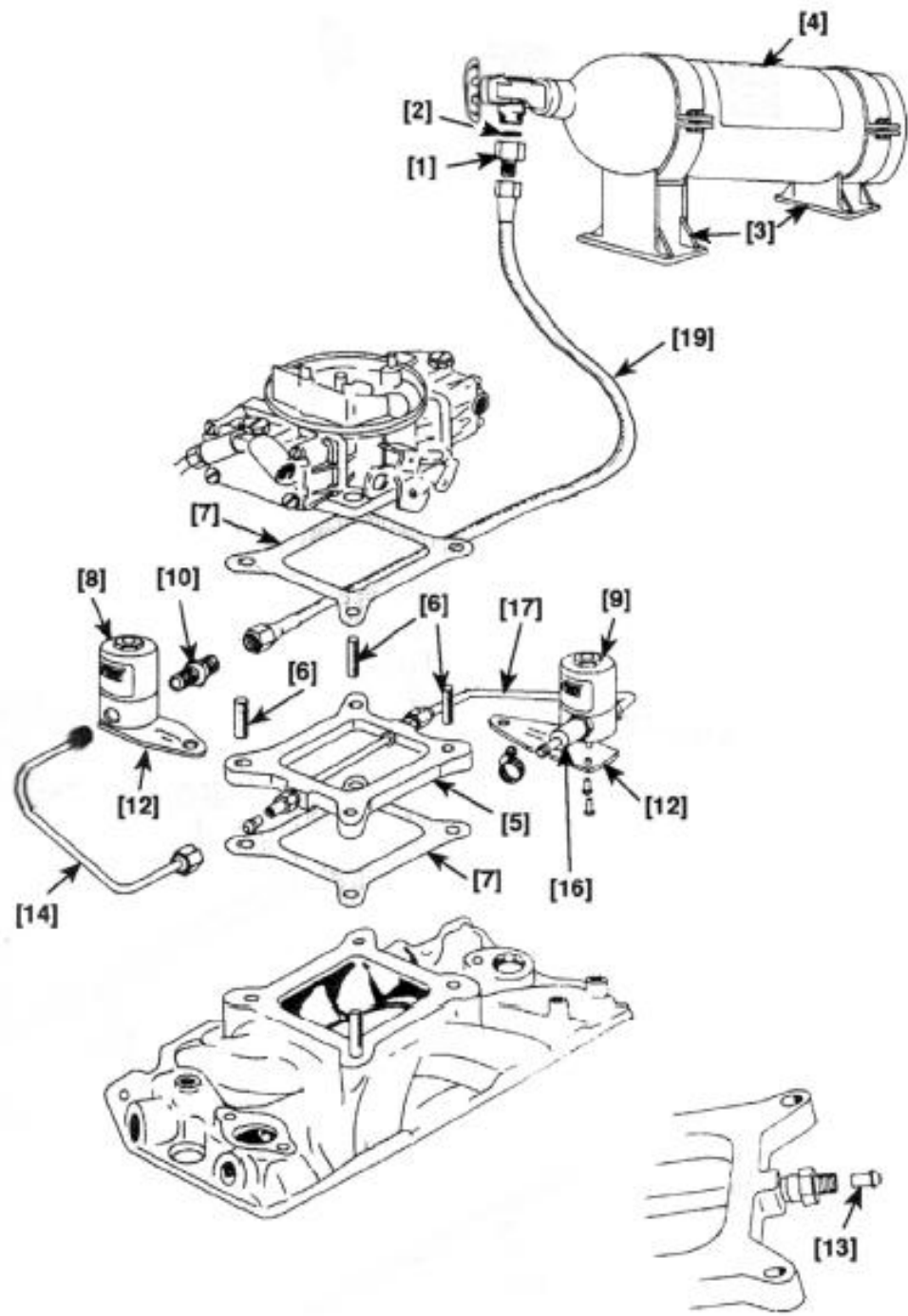
1.3 Kit Components

Before beginning the installation of your DynoTune nitrous kit, compare the components in your kit with those shown in Figure 1 and listed in Table 2. If any components are missing, please contact DynoTune Technical Support at (978) 562-6040.

Table 2. DynoTune 250HP Plate Kit Parts List

Item	Description	Quantity	P/N
1	4AN Bottle Nut Adapter	1	
2	Bottle Nut Teflon Washer	1	
3	10LB Bottle Bracket Set with hardware	1	
4	10LB N20 Bottle	1	
5	Wet Holley Square Bore Nitrous Plate	1	
6	Carburetor Long Studs with Hardware	4	
7	Carburetor Gaskets	2	
8	250HP Nitrous Solenoid	1	
9	250HP Fuel Solenoid	1	
10	4AN to 1/8" NPT adaptor "Blue"	1	
12	Solenoid Mounting Bracket w/screws	2	
13	Flare Jets	11	
14	1 ft. 3AN Hose (Blue)	1	
16	Fuel Filter with hose clamps	1	
17	1 ft. 3AN Hose (Red)	1	
19	Main 4AN Feed Line	1	
20	Harness for Wiring w/Relay w/ Fuse	1	
21	Arming Switch	1	
22	Wide open throttle switch and bracket	1	
23	5/16", 5/16", 5/16" Hose Barb Fitting	1	
24	5/16" Hose Clamp Fittings	3	
26	5/16" hose barb to 1/8" NPT	1	
27	3 feet rubber 5/16" fuel injection hose	1	

Figure 1. 100-250HP Holley Square Bore Plate Nitrous Kit Components



Chapter 2. Kit Installation

2.1 Bottle Mounting Instructions

NOTE: Disconnect the battery ground before beginning installation.

2.1.1 Street Vehicles

Accurate calibration of your DynoTune nitrous system depends on the bottle remaining at a stable temperature. Mount the bottle away from heat sources, such as the engine compartment or exhaust system, and away from windows, where the bottle is exposed to direct sunlight.

Dynotune recommends that the bottle be environmentally separated from the driver's compartment. Because hatchback-type vehicles generally do not have a firewall between the trunk area and the driver's compartment, the safety pressure relief cap should be replaced with a Blow-Down kit that will vent the Nitrous outside the passenger compartment during an over pressure condition. The blow-down tube should be routed to the exterior of the vehicle (preferably under the vehicle). This procedure will prevent filling the driver's compartment with a cloud of nitrous oxide, if the safety pressure relief cap should happen to rupture for any reason.

2.1.2 Racing Vehicles

Before mounting a nitrous bottle in a racing vehicle intended for use in sanctioned events, check with the sanctioning association for any rules regarding this subject. Most associations require that the bottle be mounted within the confines of the safety roll cage with the safety pressure relief cap vented away from the driver's compartment.

Figure 2 Nitrous Bottle Siphon Tube Orientation

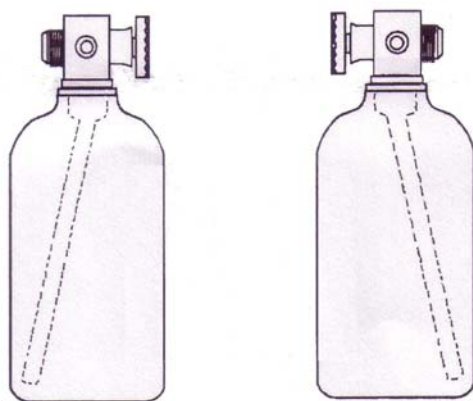
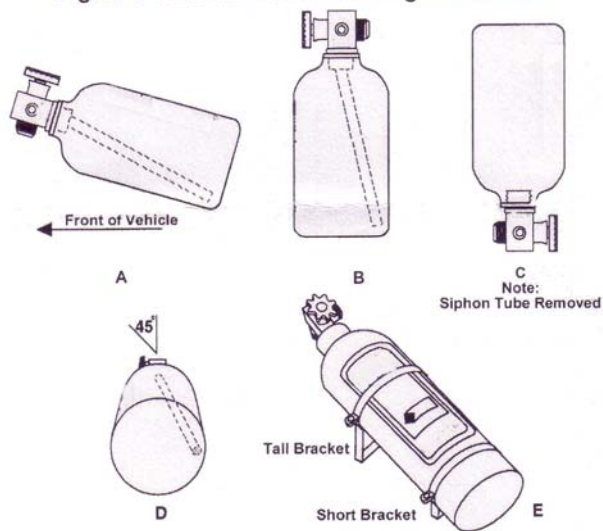


Figure 3 Nitrous Bottle Mounting Orientations



2.2 Bottle Orientation

Bottle placement is critical to the performance of your DynoTune nitrous system. It is important to understand how the bottle valve and siphon tube are assembled to properly orient the bottle in your vehicle and ensure that it picks up liquid nitrous while undergoing acceleration. All Dynotune nitrous bottles are assembled so that the bottom of the siphon tube is at the bottom of the bottle and opposite the bottle label (Figure 2).

Whenever the bottle is mounted in a lay-down position, the valve handle must be towards the front of the vehicle with the label facing up (Figure 3A).

If the bottle is mounted vertically, the label must face toward the front of the vehicle (Figure 3B). This orientation will position the siphon tube at the back of the bottle where the liquid N₂O will be during acceleration.

WARNING! DO NOT attempt to remove the siphon tube without completely emptying the bottle of all nitrous and pressure. Failure to completely empty the bottle will result in an explosive condition causing injury or death.

A bottle mounted upside-down must have the siphon tube removed before use (Figure 3C). Non-siphon bottles can be specially ordered from DynoTune.

If the bottle must be mounted parallel to the axles of the vehicle (sideways), the label must be angled at approximately 45° toward the front of the vehicle (Figure 3D). This orientation will position the siphon tube toward the rear of the bottle.

NOTE: When using a bottle with a siphon tube, the tall bracket should be at the valve end of the bottle and the short bracket at the bottom (Figure 3E).

The most efficient mounting is the lay-down position (Figure 3A) this position allows the greatest amount of liquid to be used before the siphon tube begins to pick up gaseous nitrous oxide.

2.3 Bottle Installation

After you have determined the location and orientation of the nitrous bottle, use the following procedure to install the bottle:

NOTE: Numbers in parentheses () refer to the parts list/assembly drawing number for the components. Figure 4 shows installation assembly for the DynoTune nitrous system.

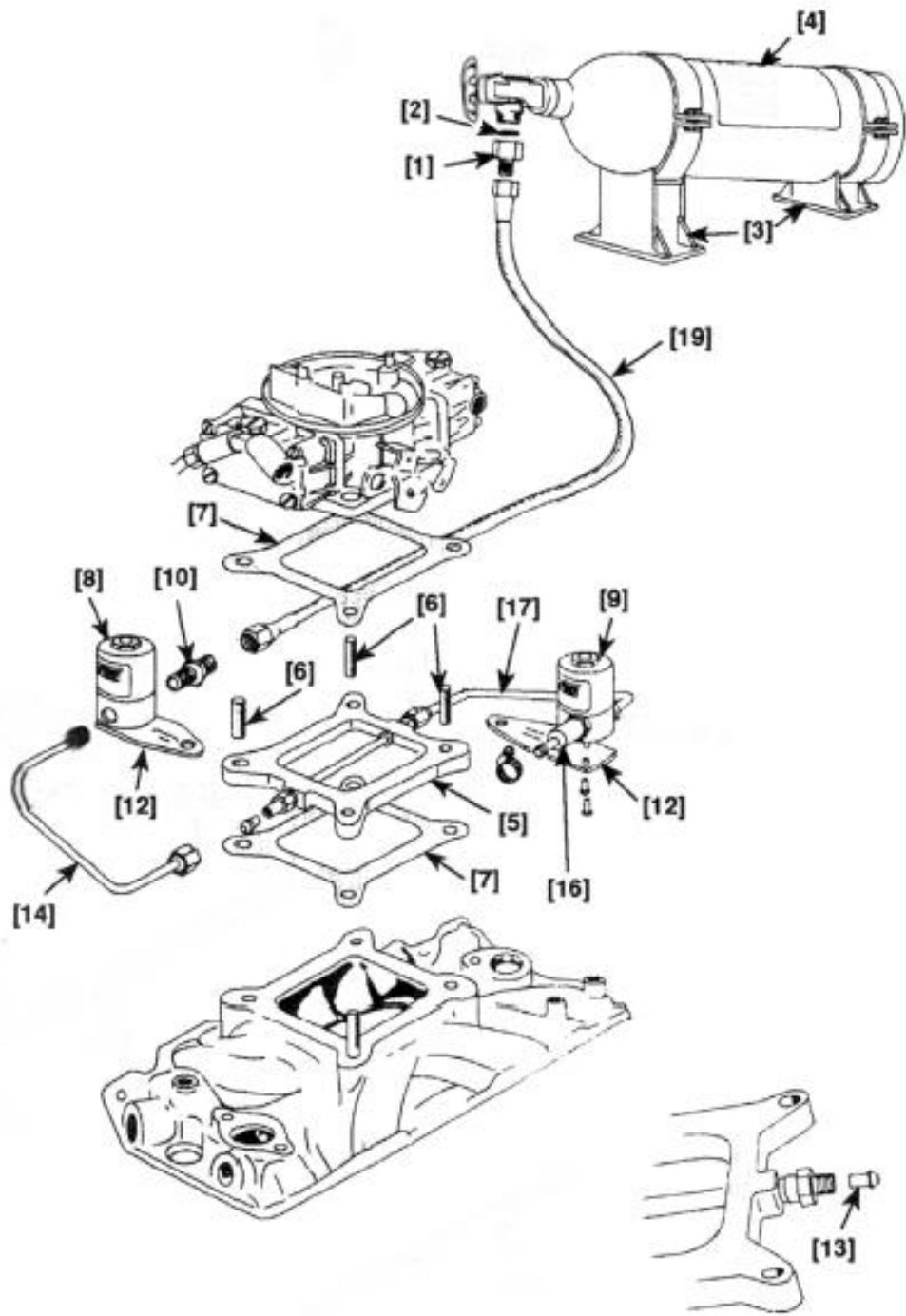


Figure 4

- 1) Install the bottle nut adapter (1) and Teflon washer (2) on the nitrous bottle (4). Tighten securely.
- 2) Loosely install the bottle mounting brackets (3) on the nitrous bottle, as shown in the figure above.
- 3) Locate the bottle/bracket assembly in the desired mounting location, ensuring that the location will provide easy access to the bottle valve, hose connection, and the bracket clamp bolts to facilitate bottle changing.
- 4) Use the assembled bottle/bracket unit as a pattern to mark and drill the four 5/16" holes in the mounting surface. **Caution: When Drilling or punching holes for the brackets, be aware of wires, hoses, fuel tanks etc that may be under or near the brackets!**
- 5) Mount the brackets securely to the surface.
- 6) Secure the bottle into the mounting brackets and tighten the bracket clamps.

2.4 Plate Installation

- 1) Remove the carburetor.
- 2) Clean all sealing surfaces. Screw in the studs into the intake. You may need to double nut the studs to help install them.
- 3) Install a Carburetor gasket onto the intake, note orientation. Slide the plate over the studs onto the gasket. Note orientation of plate as the "TOP" should face upward. Make sure the spray bar outlet holes are spraying downward into the motor not toward the carburetor! Make sure and line up the spray bar on the nitrous plate with any plenum dividers in the intake manifold. The nitrous spray out of the spray bars should spray toward the intake runners!
- 4) Install another gasket onto the Nitrous Plate. Put the carburetor onto the studs and secure in place with nuts and washers. Leave them hand tight.

CAUTION: The nitrous plate will reduce hood clearance so check to make sure you have plenty of room before installing the kit.

2.5 Solenoid Mounting

Caution: do not over tighten the vise in the following procedure, or the solenoids will be damaged.

- 1) Clamp the nitrous solenoid (8) in a bench vise.
- 2) Thread the 1/8" NPT x 4AN fitting into the inlet port of the nitrous solenoid (The Nitrous solenoid has Blue or Black power wires).
- 3) Thread the 1/8" NPT male end of the blue 1 ft 3AN hose (14) into the outlet port of the nitrous solenoid. Remove from the vise.
- 4) Clamp the fuel solenoid into the vise.
- 5) Thread fuel filter (16) into the inlet port of the fuel solenoid (solenoid with red power wires).
- 6) Thread the 1/8" NPT male end of the red 1 ft. 3AN hose (17) into the outlet port of the fuel solenoid. Use Teflon paste to avoid leaks!
- 7) Attach the nitrous solenoid to the mounting bracket (12). Note: Only one bracket used.
- 8) Attach the fuel solenoid to the mounting bracket (12). Note: Only one bracket used.
- 9) Mount the solenoid assemblies over the two studs as shown in the above diagram. Ensure the assembly will not interfere with engine accessories or throttle actuation. Make sure the hoses do not get kinked.
- 10) Torque the carburetor bolts to manufactures suggested torque as to not damage the carburetor mounting flanges.

CAUTION! VERIFY THAT THE THROTTLE LINKAGE DOES NOT BIND NOW AND AT THE END OF THE INSTALLATION!

2.6 Solenoid / Plate hose connection

- 1) Select the proper nitrous and fuel jets (13). Use the jet chart to select your power setting. Place the desired jets into the plate as shown, making sure that the jets are inserted into the correct locations, Red hose goes to fuel jet fitting, blue hose goes to nitrous jet fitting.
- 2) Connect and tighten the blue fitting side of the 1 ft. 3AN hose (14) to the plate as shown in figure 4
- 3) Connect and tighten the red fitting side of the 1 ft. 3AN hose (17) to the plate as shown in figure 4

2.7 Nitrous Feed Line Mounting

Hint, most late model vehicles have access plugs in the trunk floor, which are convenient for nitrous line routing. Following the fuel lines along the underbody, and entering the engine bay through the front fender well between the plastic inner fender panel and the body, is the most common method of routing the line.

- 1) Determine the route for your nitrous feed line. Ensure the path is clear of the exhaust and moving parts like wheels, brakes, steering linkage etc.
- 2) Feed the nitrous supply line (19) along the route you have decided on.
- 3) Use nylon quick zips to secure the Line as needed.
- 4) Attach the Nitrous Feed line to the 4AN bottle nut (1) on the nitrous bottle. **Warning: Nitrous oxide can cause death if inhaled or cause severe frost bite if it contacts your skin, always point the line away for people or objects when purging the air from the line.**
- 5) Purge the nitrous supply line at the solenoid end.
 - a. Wrap the nitrous line open end with a rag and secure down.
 - b. Crack the bottle valve slightly to purge the line, it only takes a second to purge the line.
- 6) Attach the nitrous supply line to the solenoid fitting on the inlet port, again the nitrous solenoid has blue or black power wires.

2.8 Fuel Supply Connection

The fuel supply is achieved by connecting into any component of the original equipment fuel supply system. Make sure you use a fuel pressure regulator if your using a super high output pump that creates greater than 7 PSI fuel pressure!

Fuel Supply Connection by Tapping into the main Fuel Supply Hose (rubber hose only)

Locate the main fuel supply line going to the carburetor. The main fuel supply line feeds pressurized fuel from the fuel pump. Make sure that your fuel system is up to full race specs before using 150HP nitrous jets or larger.

- 1) Locate a section of the rubber main fuel supply line where the 5/16" hose barb can be easily installed and the fuel enrichment supply line can be easily connected without interfering with the engine and or any moving parts. Custom fittings not included in the kit may be required.
- 2) Attach the supplied Fuel hose to one end of the 5/16" barb "T". Use the provided hose clamps and hose to make the necessary connections. Cut your fuel line before the carburetor and install the "T". The goal is to "Tap" into the fuel system so fuel can get to the fuel solenoid.
- 3) Use hose clamps on all connections using rubber hose. Connect the end of the rubber hose to the fuel filter mounted on the fuel solenoid. Use Teflon paste sealer on all pipe threads.

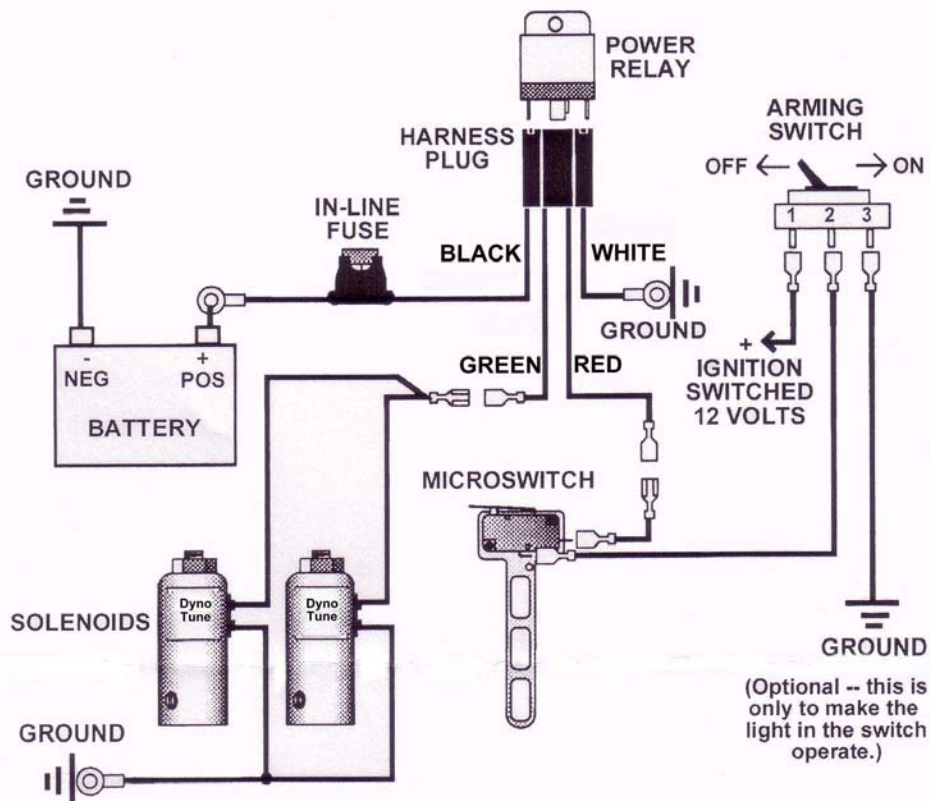


FIG. 5

2.9 Electrical System installation

Refer to figure 5 and the procedures in this section for electrical system installation. **WARNING! Death or injury may occur from working on a charged electrical system.**

- 1) Disconnect the battery at the ground cable (if not already done.)
- 2) Install the throttle micro switch as follows: Hint, the micro-switch may be mounted to the bracket in a variety of positions and on either side of the bracket. The bracket may be bent to suit the application. **WARNING! Binding or dragging of the throttle linkage will create a potentially dangerous stuck-throttle condition. Ensure that the micro-switch does not interfere with the normal operation of the throttle linkage operation.**
 - a. Mount the throttle micro-switch on the throttle body so that the throttle linkage movement triggers the micro-switch.
 - b. Adjust the micro-switch to trigger at wide-open throttle by adjusting the micro-switches position to ensure the actuation of the micro-switch “clicks” at the same point the throttle linkage reaches wide-open throttle against the throttle stop (figure 6, position A).
 - c. Ensure that the throttle and switch can reach the activation position, as shown in figure 6, position B, by using the accelerator pedal. Have an assistant slowly press the pedal to the floor while you listen for the “Click” of the micro-switch.
- 3) Install the arming switch in the vehicle interior, within easy reach from the drivers seat. This switch will put power to the entire system. **CAUTION! Never activate your nitrous system below 3000 RPMS as doing so could damage your engine.**
- 4) Install the relay and the relay harness in the engine compartment near the battery.
- 5) Connect one of the orange fuse wires to the battery (+) terminal. Connect the other fuse wire to the Black wire going to the relay. Install the fuse into the fuse holder
- 6) Connect one wire from each of the solenoids together. Join the solenoid wires to the Green relay wire. **(NOTE: Blue wire on relay not used)**
- 7) Join the remaining solenoid wires together. Connect to a good chassis ground.

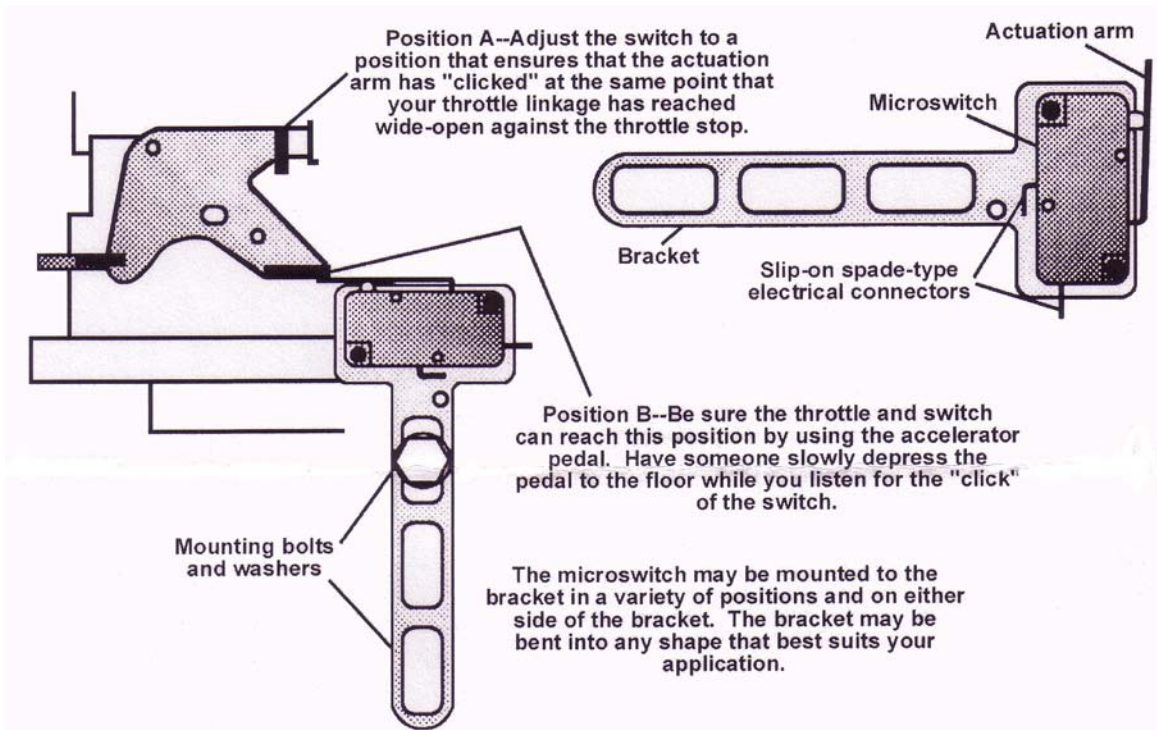


FIG. 6

- 1) Connect the White relay wire to a good solid ground.
- 2) Connect the red relay wire to either terminal on the throttle micro-switch.
- 3) Connect the open terminal on the micro-switch to the (#2) terminal (acc) on the arming switch.
- 4) Connect the #1 terminal (power) on the arming switch to a 12volt power source.
- 5) Connect the #3 terminal (ground) of the arming switch to ground.
- 6) Reconnect the battery.
- 7) Turn the arming switch on.
- 8) Push the throttle wide open while the engine is off. Each solenoid should make a clicking noise if it is working properly. If no Noise is heard, check all wiring connections and each wire in schematic per figure 5. **NOTE: Nitrous and Fuel flowing through the solenoids is needed to keep the coils from melting. Short, one second power cycles will not hurt them but more than 5 seconds with no nitrous or fuel flowing though them will melt the coils and void your warranty.**

Chapter 3 Baseline tuning suggestions

Your DynoTune system comes preset with nitrous and fuel jetting based upon engine displacement. The jetting combinations are conservative and are intended to work with stock ignition systems and +92 octane unleaded gasoline. Nitrous and fuel jetting combinations are derived based upon 950 PSI (85 degrees F) nitrous bottle pressure and fuel pressure as depicted in table 1. Using the listed jetting and suggested fuel and nitrous pressure levels should yield safe reliable power increases. If more than 150HP jets are used you must make sure your entire drive train is built to handle the extreme stress caused by such a large increase in power!

Caution! Use of excessive bottle pressure and or inadequate fuel pressure can result in an excessively lean condition. In extreme cases, this will produce major engine damage!

Chapter 4 Preparing for operation

- 1) Start the engine and check for fuel leaks. Shut off the vehicle. Always keep a fire extinguisher close when working with fuel modifications.

Note: If jets for higher HP gains are being considered, care must be taken to ensure that the fuel delivery system of your vehicle is adequate to support the extra power.

- 2) Open the nitrous bottle valve.
- 3) Inspect all the lines and fittings for leaks and adjust as needed.
- 4) Check to make sure the carburetor mounting studs are tight and the throttle linkage does not bind when going to wide-open throttle!
- 5) Enjoy the power only a DynoTune Nitrous system can offer!

CAUTION! Never activate your nitrous system below 3000 RPM.

Chapter 5 Advanced Tuning for Maximum power

After performing the Baseline Tuning Suggestion-Chapter 3, if you desire to maximize the performance of your system, perform the following:

Note: Always perform the nitrous/fuel ratio modification listed in section 5.1 before attempting to optimize the ignition timing (section 5.2). Improper nitrous/fuel ratio combinations can mislead you when attempting to optimize the ignition timing.

5.1 Determining optimum Nitrous/Fuel jetting

The factory calibrated nitrous/fuel ratio included is provided to you with a safe starting point. Baseline Jetting is calibrated using a 950psi nitrous bottle pressure and fuel pressure as stated in table 3. In some instances, slight changes in fuel pressure may produce performance gains.

- 1) Stabilize the nitrous bottle pressure at 950 psi.
- 2) Perform a dynamometer pull or a full throttle pass down the racetrack. Note the power reading or vehicle MPH (not ET). Examine the spark plugs for the indication of lean or rich nitrous/fuel conditions (refer to Figure 11 for tips on reading the spark plugs).
 - A. If the spark plugs appear to be excessively rich, decrease the fuel jet size 2 steps (ex. 26 to 24, 24 to 22, etc)
 - B. A. If the spark plugs appear to be excessively lean, increase the fuel jet size 2 steps (ex. 24 to 26, 22 to 24, etc)
 - C. If the spark plugs have a "like new" appearance on the porcelain and electrode, do not make a fuel jetting change.
- 3) Repeat steps 1 and 2 until the desired mixture is obtained

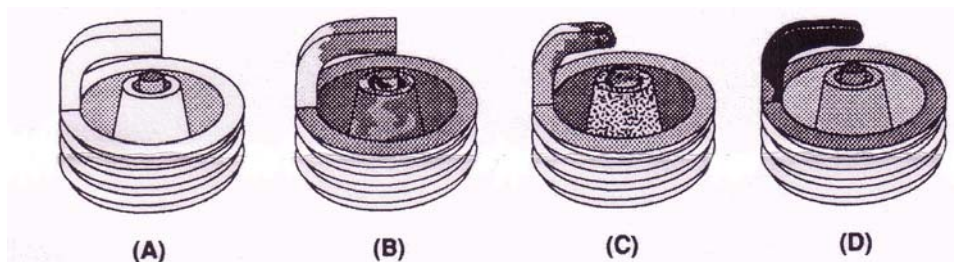


FIG. 11

How to read Spark plugs from a nitrous oxide injected Engine

A. Correct Timing, Mixture and spark plug heat range

Ground strap retains a "like new" appearance. Edges are crisp, with no signs of discoloration. Porcelain retains clear white appearance with no "peppering" or spotting.

B. Excessively Rich Mixture

Porcelain may be fuel stained appearing brown or black. In extreme cases, the ground strap, electrode, and porcelain may be damp with gasoline, or smell of fuel.

C. Detonation

Edges of the ground strap may become rounded. Porcelain has the appearance of being sprinkled with pepper, or may have aluminum speckles. During heavy detonation, the ground strap tip may be burnt off. This phenomena can result from excessive ignition timing, too high a heat range spark plug, or inadequate fuel octane.

D. Excessively Lean Mixture

Edges of the ground strap may become rounded. Under moderate overheating, the tip of the ground strap can discolor, usually turning purple in color, or the entire ground start can become discolored.

5.2 Determining Optimum Ignition Timing

IMPORTANT! Ignition timing should be retarded approximately 2 degrees per 50 hp increase due to nitrous oxide injection. Start with the engines best total timing and reduce from there. Use the initial settings, which are 2-3 degrees more retarded than you expect to be optimum.

EXAMPLE: Total ignition timing with nitrous-----38 Degrees
100HP increase from nitrous---2 Degrees/50HP----4 Degrees retard
Initial Safety margin-----2 Degrees retard
Initial Timing with Nitrous-----32 Degrees

The following scheme for determining ignition timing should allow you to determine the optimum setting for you vehicle, without incurring engine damage during the tuning phase.

1. Estimate the reduced ignition timing that you think will produce the best power, based upon the 2-Degree retard per 50HP increase rule.
2. Set the ignition timing 2 to 3 degrees retarded from your best power estimate setting.
3. Stabilize the nitrous bottle pressure at 950PSI.
4. Perform a dynamometer pull or a full throttle pass down the racetrack. Note the power reading or vehicle MPH at the track.
5. Increase the ignition timing 2 degrees.
6. Perform a dynamometer pull or a full throttle pass down the racetrack. Note the power reading or vehicle MPH at the track. Examine the spark plugs for signs of detonation (refer to figure 11 for tips on reading spark plugs).
 - A. If power increase or vehicle MPH increase **AND** spark plugs show no signs of overheating or detonation, increase the ignition 2 degrees.
 - B. If power increase or vehicle MPH increase **AND** spark plugs begin to show slight signs or detonation-**STOP**. Do not advance the timing further. You may choose to reduce the timing 2 degrees at this point for an extra margin of safety.
 - C. If power decreases or vehicle MPH decreases, reduce the ignition timing 2 degrees.
7. Repeat step 6 until optimum ignition timing is obtained.

Chapter 6 Routine Maintenance

6.1 Nitrous filters and lines

- 1) Clean the Filter in the nitrous solenoid inlet port if so equipped.
- 2) Inspect all fuel lines and nitrous lines for leaks and repair as needed.

6.2 Nitrous Solenoid Plunger

6.2.1 General information

The seals used in DynoTune nitrous oxide solenoids are designed to be used with nitrous oxide only. When kept from fuel contamination or over pressurization, they should provide trouble free performance. You should periodically (after every 20-30 pounds of nitrous usage) examine the seal in the Nitrous solenoid plunger. The seals used in the plungers are designed to work at pressures up to 1100psi. Exposing the plunger to excessive pressure can result in the seal in the plunger swelling or in extreme cases, the plunger seal disintegration resulting in a leaky solenoid.

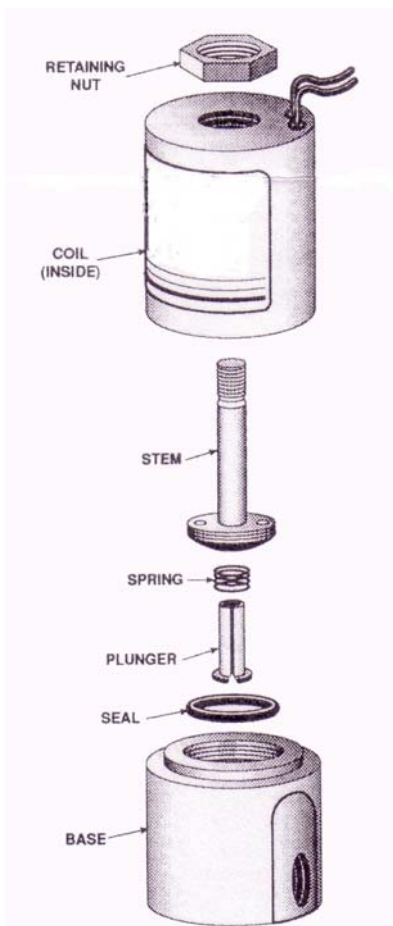
NOTE: The swelling of the nitrous solenoid plunger seal will reduce nitrous flow (causing an excessively rich nitrous/Fuel condition and a loss of power). Fuel additives will damage the fuel solenoid seal causing a dangerous condition, make sure and do not use cleaners or fuels with cleaners in them or methanol based fuels.

6.2.2 Nitrous Solenoid plunger Disassembly and inspection

- 1) Close the valve on the nitrous bottle.
- 2) Empty the main nitrous supply line.
- 3) Remove the main nitrous supply line.
- 4) Remove the retaining nut from the nitrous solenoid and remove the coil and housing. Note any shims.
- 5) Unscrew the stem from the nitrous solenoid base. Do this by double nutting the stem; do not use pliers as this will damage the stem!
- 6) Remove the stem, spring and plunger from the solenoid base.
- 7) Examine the plunger seat for swelling. The seal surface should be flat, except for a small circular indentation in the center of the seal.

A fuel-contaminated seal will protrude from the plunger and be dome-shaped. A fuel-contaminated seal may return to its original shape if left in the fresh air over several days. A seal, which is flat, but protrudes from the plunger body has probably failed internally and should be replaced.

- 8) Re-assemble in reverse order.



Troubleshooting Chart

PROBLEM	POSSIBLE CAUSES	DIAGNOSTIC PROCEDURE	CORECTIVE ACTION
No change in engine speed when the fuel solenoid is activated (preparing for operation—chapter 4)	System wired incorrectly	Compare wiring to Wiring fig 9.	Wire per instructions.
	Restricted fuel line.	Inspect fuel line for restrictions (crimped or plugged).	Remove restriction
	malfunctioning fuel solenoid.	Turn arming switch on. Cycle the microswitch. Solenoid should make a "clicking" noise.	repair/replace solenoid
Change in engine speed when nitrous bottle valve is opened—preparing for operation chapter 4	Malfuntioning nitrous solenoid	Remove and inspect solenoid	repair/replace solenoid
Engine runs rich when system is activated	Bottle valve not fully opened	Check bottle valve	Open valve Fully
	Bottle mounted improperly	Check bottle orientation	mount bottle properly
	Plugged nitrosu filter	Inspect filter	Clean/Replace filter
	Low bottle pressure	Check bottle temp/pressure	Set bottle temp to 75-85 F or 950 PS pressure
	Inadequate nitrous supply	Weigh bottle	Fill bottle
	Mismatched nitrous.fuel jetting	compare jets to recommened jets	install correct jets
	Excessive fuel pressure	Install a fuel pressure gauge, measure pressure during acelleration with system activated	Regulate pressure down or install a smaller fuel jet
	Loose nitrous solenoid wiring	Inspect nitrous solenoid wiring	Repair wiring.
	Malfuntioning nitrous solenoid	Close the bottle valve. Disconnect the nitrous solenoid (+) lead. Open the nitrous bottle valve. Connect +12v to the solenoid lead. Nitrous should discharge at high rate.	Rebuild solenoid
No change in performance when system is activated.	System wired incorrectly	Compare wiring to schematic in figure 9	Wire system per instructions
	Loose ground wire(s)	Connect 12v test light to the battery (+) terminal. Check for continuity at grounds noted in figure 9	Tightem/Repair loose grounds
	Malfuntioning arming siwtch	Turn arming siwtch on. Connect 12V test light to battery (-) terminal. Check for power at pole #2	Replace pushbutton
	No power to arming switch	Connect 12v test light to battery (-) terminal. Check for power at pole #1 on arming switch.	Repair wiring.
	Malfuntioning throttle mircoswitch	Temporarily disconnect power relay red wire from microswitch. Connect 12V test light from battery (-) terminal. Manually set microswitch ON. Check for continuity at microswitch positive termial (fig 9)	Replace throttle microswitch
	Overly rich fuel conditon	Check for black smoke or backfiring thourgh the exhaust with system activated.	Install smaller fuel jet or decrease fuel pressure
Engine detonates mildly when system is activated	Excessive igtion timing	Check ignition timing	Reduce timing in 2 degree increamnets.
	Inadequate octane fuel		Use higher octane fuel
	Spark plug heat range to high.		Reduce spark plug heat range (maximun 2 steps)
	Too much nitrous flow	Check bottle pressure as it may be to high	Reduce nitrous jetting

Troubleshooting Chart Continued

PROBLEM	POSSIBLE CAUSES	DIAGNOSTIC PROCEDURE	CORRECTIVE ACTION
Engine detonates heavily when system is activated	Inadequate fuel delivery due to: Plugged fuel filter	Inspect filter	Clean or replace filter
	Crimped fuel line	Inspect fuel line	Replace crimped line
	Weak fuel pump	Replace fuel pump with high performance version	Repair/Replace fuel pump
High-RPM misfire when system is activated.	Excessive spark plug gap	Inspect spark plugs	Set spark plug gap at .030" to .035"
	Weak Ignition/Ignition component failure	Inspect components (Plug wires, distributor cap, etc.)	Replace worn parts.
Surges under acceleration when system is activated.	Inadequate supply of nitrous	Check bottle weight	Fill bottle
	Bottle mounted incorrectly	orientation to instructions (figures 2&3)	Mount Bottle in correct orientation